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15330

D3646-1

Job Sheet 193230



Part No: D3646-1

Job Qty: 6 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15330

Due Date: 4/26/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - Brake NC 24.80	6 pcs	4/26/19		0.00	2.45	Small Fab - Brake - 1		58 9-89	APR 29 2019
							Small Fab - Brake - 2			
							Small Fab - Brake - 3			
110	Small Fab - 2 - B4B	6 pcs	4/26/19		0.00	1.92	Small Fab - 1 - B4B		58 9-89	APR 29 2019
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
120	QC 5	6 pcs	4/26/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
130	Powdercoat - 4 Black Sand - B4B 11135940	6 pcs	4/26/19		0.00	0.12	Powdercoat - 1 - B4B		40 9-89	APR 29 2019
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			

START: 7:50 AM T: 300 FINISH: 8:00

140 QC 3	6 pcs	4/26/19	0.00 0.00	Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
150 Packaging 3-1 - Stock - B4B	6 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 -	

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MAY 07 2019 40
9-89

				B4B	
				Packaging 3 - 27 - B4B	51377 MAY 07 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	6 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-33
Part Op 100 - (Form as per dwg) Descriptions: 110 - (Small Fab) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Black Sandtex(Ref:4.3.5.7) per QS1005 4.3) 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location:_____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.500W.035	304 Round Tube .500 X .035W	11.8800 ft (1.98 ea)	100-Small Fab - Brake NC	5173356	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.500W.035	12	76	0	
Part Specifications					
Specifications could not be found.					



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Container No: S175983



Part: D3646-1

Job No: 193230

Serial No/Batch: S175983

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/29/19